

Basic Attributes	Number	Name	UOM	Version
	02750567	Mill, Junk, BLDD (4 Blades), 4.50 OD, 2-7/8 REG Pin	each	A.2
Primary Legacy Number	2750567	State	Released	
Secondary Legacy Number		Is Prime	Not Set	
Type	Inseparable	Source	Make	
Original Submitter	Bhadran, Santosh 2019-03-10 03:01:31 CDT	Latest Submitter		
Original Checker		Latest Checker		
Original Promoter	Ismail, IsmailMohammed 2019-03-12 00:51:06 CDT	Latest Promoter		
Described By Document	Number	Name	Version	
	C008595313 (Model)	Mill, Junk, BLDD (4 Blades), 4.50 OD, 2-7/8 REG Pin	A.3	
	C008595316 (Drawing)	Mill, Junk, BLDD (4 Blades), 4.50 OD, 2-7/8 REG Pin	A.3	
ECN is Changing/Changed This Version	408433 (Initial Release - 4.50 OD Junk Mill)			
Classification	Weatherford/Fishing/Parts and components			
Attribute	Value	Attribute	Value	
COATING SPECIFICATION	none	COATING SPECIFICATION SUPPLEMENTS	S0 (none)	
GENERIC DESCRIPTION	Default	HEAT TREATMENT SPECIFICATION	none	
HEAT TREATMENT SPECIFICATION SUPPLEMENTS	S0 (none)	MATERIAL SPECIFICATION	none	
MATERIAL SPECIFICATION SUPPLEMENTS	S0 (none)	MAXIMUM OUTSIDE DIAMETER	4.76 in	
MINIMUM INSIDE DIAMETER	0 in	MISCELLANEOUS INFORMATION	Weld Spec: WW301 or WW232	
QUALITY AND TESTING SPECIFICATION 1	WT075	QUALITY AND TESTING SPECIFICATION 1 SUPPLEMENTS	S44	
QUALITY AND TESTING SPECIFICATION 2	WT103	QUALITY AND TESTING SPECIFICATION 2 SUPPLEMENTS	S0 (none)	
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Part 02750567, Mill, Junk, BLDD (4 Blades), 4.50 OD, 2-7/8 REG Pin, A (Design) BOM List:

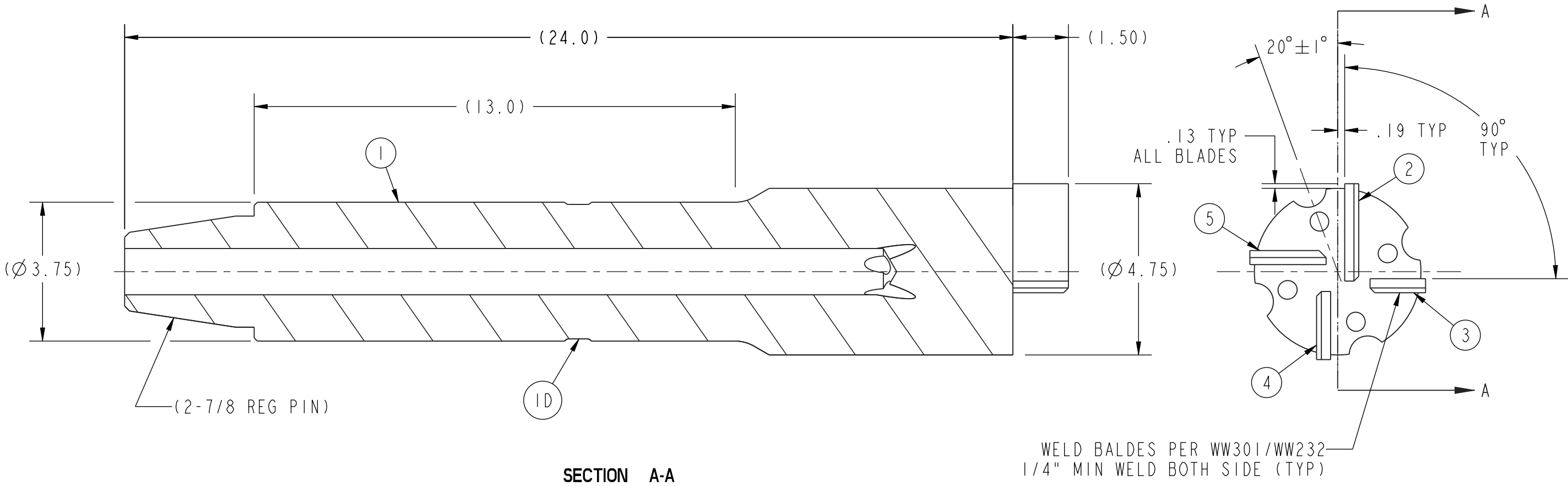
Line Number	Number	Primary Legacy Number	Name	Quantity	UOM	Find Number	Reference Designator
1	02750568	2750568	Body, Junk Mill, 4.50 OD, 2-7/8 Reg Pin, 24.0 LG	1.0	each		
2	01839489	1839489	Blade, Junk Mill, Size: 0.38 x 1.50 x 2.63 LG	1.0	each		
3	01839491	1839491	Blade, Junk Mill, Size: 0.38 x 1.50 x 1.50 LG	1.0	each		
4	01839493	1839493	Blade, Junk Mill, Size: 0.38 x 1.50 x 1.84 LG	1.0	each		
5	02750570	2750570	Blade, Junk Mill, Size: 0.38 x 1.50 x 2.06 LG	1.0	each		

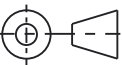
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PDM SYSTEM INFORMATION FOR PART 02750567
Mill, Junk, BLDD (4 Blades), 4.50 OD, 2-7/8 REG Pin



DRAWING UNITS: INCH [mm]		FISHING/RE-ENTRY		SHEET : 1 OF 1		 © Weatherford 2019 All rights reserved This document is copyrighted and whether containing patentable or non-patentable subject matter is and comprises the proprietary and confidential information of Weatherford International Ltd, and by receiving this document the recipient agrees that this document is loaned in confidence with the understanding that neither it nor the information in it will be reproduced or disclosed, in whole or in part for any purpose except the limited purpose for which it is loaned. This document and any facsimiles hereof shall be returned to Weatherford International Ltd upon demand.	
TOLERANCES (DRIVEN BY IMPERIAL SIZE)		Location: ABU DHABI, UAE		SIZE : B			
INCH		mm		SCALE : 0.35			
X ±.12 [±3.04]		UNLESS OTHERWISE SPECIFIED 1 THREADS 125µin [3.2µm] / MACHINED SURFACES 250µin [6.3µm] 2 BREAK ALL EDGES 0.015 [0.38] X 45° OR R0.015 [0.38] 3 FILLET RADIUS 0.030/0.060 [0.76/1.52] 4 ALL DIAMETERS CONCENTRIC WITHIN 0.010 [0.25] T.I.R. 5 THREAD ENTRY AND EXIT ANGLES TO BE 25-45° FROM THREAD AXIS		WEIGHT: 70.1			
X.X ±.025 [±0.64]		X.XX ±.010 [±0.25]		X.XXX ±.005 [±0.13]		NAME Mill, Junk, BLDD (4 Blades), 4.50 OD, 2-7/8 REG Pin	
ANGLES X°±1/2°				MODEL FILE C008595313		MODEL VERSION A.3	
				3RD ANGLE 		DRAWING FILE C008595316	
						DRAWING VERSION A.3	